

2112

HSSE DIN 371-EL



M
DIN 13

Form.
C



Tol.
6H

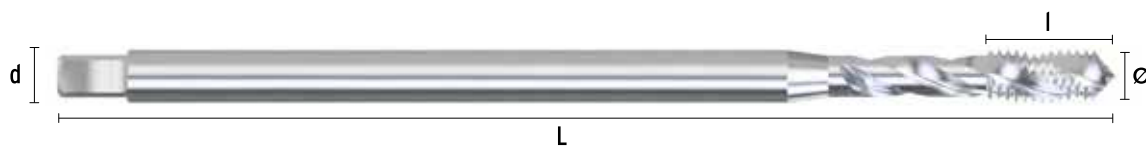


2,5XD



P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15			○ 5-10			○ 10-15		○ 10-15	● 10-20		○ 10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	L mm	l mm	∠ mm	d mm
M3,0	0,50	100	5	2,70	3,5
M4,0	0,70	125	7	3,40	4,5

Ø	P	L mm	l mm	∠ mm	d mm
M5,0	0,80	140	8	4,90	6,0
M6,0	1,00	160	10	4,90	6,0